

How to assemble GUARD Engine

Model: GV650

Reference	Description	Required parts		
		Part name	Qty	Spec.
	<p>At first, disassemble Cover radiator.</p> <p>1. Put @Bracket behind Frame part.</p> <p>Then assemble @GUARD(Upper) on Frame part together with @BRACKET using 2 bolts.</p> <p>(Picture A)</p>			
	<p>2. Assemble GUARD RH & LH to GUARD Upper like picture A, B and C.</p>			
	<p>Assemble Cover radiator again.</p>			
		BRACKET	1	850mm*600mm*4T
		GUARD(Up)	1	L=410mm
		BOLT	2	M8*25mm
		S/WASHER	2	Ø8
		NUT	2	8mm
		GUARD R & L	1set	Ø28.6*450L
		BOLT	4	M8*20mm
		BOLT	2	M8*60mm
		S/WASHER	6	Ø8
		NUT	6	8mm
		BUSH	2	-
		CAP	4	Ø12.7